



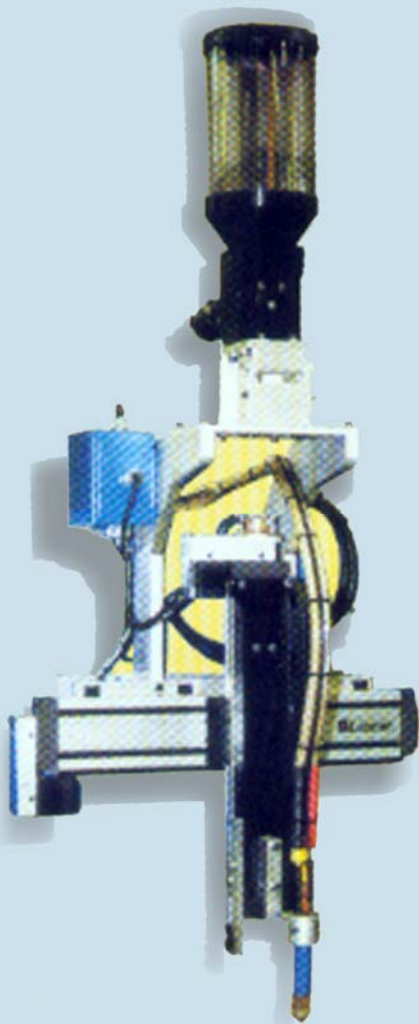
AUTOMATED MANUFACTURING SYSTEMS

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"Your Single Source for Engineering,

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ARC-10P PLC PTAW Welding Systems **Designed for cladding, hard surfacing and overlay applications**



- Computer controlled cross slides with precision stepper motor for oscillation and torch position
- Integrated oscillator
- PLC control of motion, program steps and welding parameters
- Storage of 99 welding and oscillation schedules (password protected)
- Storage of 10 programs with 20 steps each
- Real time overrides of weld amperage, weld volts, powder feed rate, and oscillation width
- Manual or Automatic ARC Voltage Control (AVC)
- 2 user defined inputs and outputs
- User control of the welding process including continuous and pulse welding modes
- Simple touch screen user interface for entering data, programming and general operations



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